

**1.- QUALITY**

DOREXPACK laminated three ply grey board, sheets and cuttings.

**2.- CALIPERS**

Standard calipers:

Caliper (mm)	Grammage (g/sqm)	Tolerances
1,20	810	± 0.10 mm
1,50	945	
1,75	1103	
2,00	1260	± 5.00 %
2,25	1418	
2,40	1512	
2,50	1575	
2,75	1733	
3,00	1890	
3,25	2048	
3,50	2205	
3,75	2363	

An average density of 630 g/sqm is always used for invoicing purposes , caliper 1.20 (675 g/sqm)

**3.- SIZE AND MINIMUM QUANTITIES**

	SIZE (mm)		MINIMUM QUANTITIES (kg)		
	MIN.	MAX.	STANDARD CALIPER	NON STANDARD CALIPER	
<b>SHEETS</b>	Cal. ≤ 2,1	650 x 600	1400 x 1400	3.000	20.000
	Cal. ≥ 2,2	650 x 500			
<b>CUTTINGS</b>	80 x 125		700 x 1180	2.000	20.000

Tolerances

	LENGTH	WIDTH
<b>SHEETS</b>	± 3.00 mm	± 1.00 mm
<b>CUTTINGS</b>	± 0.50 mm	± 0.50 mm

Non standard calipers are available under request. For these, orders must cover the production machine width (between 1760mm and 1830mm) and minimum quantity is full truck or full 40' container load.

Date  
01/02/2018

**TECHNICAL DATA SHEET**

**4.- HUMIDITY (ABSOLUTE TERMS)**

Target value	7.5 %
Max.	9%
Min.	5%

**5.- SPECIALITIES**

- Spines
- Rounded corners
- Grooved board

**6.- HANDLING**

- The board must be kept in its packaging until it is used.
- Before using the board, allow it to acclimatize in the same site where it is to be handled for 1 or 2 days.
- To guarantee the stability of the board, make sure that you place it away from heat (heating systems) and drafts (air conditioners).
- Once manipulation of the board is completed, it is recommendable to protect it with some plastic cover.
- The suitable temperature for the board is between 18 and 22 °C.
- The suitable relative humidity for the board is 55-65 %.

**7.- ENVIRONMENT AND SAFETY**

- The product manufactured by Iberboard Mill uses raw materials from recovery fibers, uses clean technologies which contribute to low energy costs such as water reuse, waste water treatment, cogeneration plant.
- The final product is 100% recyclable since it does not contain any substance which can interact in a negative way with the environment, heavy metals, bleaching agents and other. Once the product has been used, it can be recovered and becomes raw material for papermaking.
- No SVHC According to European Commission Regulation 1907/2006 (REACH Act) detected exceeding 0.1% (w/w).
- The final product is in conformity to the established requirements from EN 71-3:2013 Safety of toys - Part 3: Migration of certain elements

**8.- CERTIFICATIONS**

- FSC , Certified Chain of Custody system according to FSC-STD-40-004-V2 (SGSCH-COC-06671)
- PEFC , Certified Chain of Custody system according to PEFC ST 2002:2010 (PEFC/14-33-00048)
- BLUE ANGEL Environmental label according to RAL-UZ56

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