

PAPELERA DEL PRINCIPADO, S.A.



Enlace Autovia L-200 Mollerussa-Borges Blanques
25230 - Mollerussa (Lleida)

R/6 + Microprint

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STANDARD CHARACTERISTICS COATED DUPLEX BOARD GREY BACK

Substance Gr/m ² +/- 5 %	Caliper Microns +/- 5 %	Taber stiffness S.L. (mNw/m.) S.T. +/- 15 %		Bulk cm ³ /gr +/- 5 %	Moisture %
200	230	3,1	1,4	1,15	6,0/7,3
210	245	3,4	1,7	1,17	6,0/7,3
220	260	3,9	2,0	1,18	6,0/7,3
230*	280	4,5	2,0	1,22	6,0/7,3
250	320	7,5	3,3	1,28	6,5/7,8
275	380	10,0	4,4	1,31	6,5/7,8
300	400	13,2	6,0	1,33	6,5/8,0
325	435	15,6	7,1	1,34	6,6/8,1
350	475	19,5	8,7	1,36	6,7/8,2
375	510	23,4	10,2	1,36	6,8/8,3
400	545	27,0	12,3	1,36	7,0/8,5
425	575	31,4	14,8	1,35	7,0/8,5
450	610	36,8	17,3	1,36	7,2/8,7
475	645	42,1	19,6	1,36	7,3/8,8
500	680	47,0	22,1	1,36	7,5/9,0
550	730	49,0	24,5	1,33	8,5/10,5

-Max-Min width: -Sheets: 2.600 mm. - 350 mm. -Reels: 4.700 mm. - 350 mm.	-Max-Min length: -Sheets: 1.600 mm. - 450 mm.
-Max-Min diameter: -Reels: 1.600 mm. - 750 mm.	-Max-Min core: -Reels: 300 mm. - 70 mm.
-Coating: 20/22 Gr/m ²	-Ceras Dennison: More than 6
-Lisura Bendtsen: less than 50 ml/min	- Brightnes white side: 78 / 81 DIN 5033

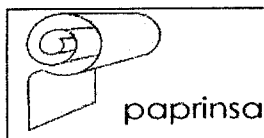
* Production under special demand

Mollerusa, September 2010

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R/B

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STANDARD CHARACTERISTICS COATED DUPLEX BOARD WHITE BACK

Substance Gr/m2	Caliper Microns	Taber stiffnes		Bulk cm3/gr	Moisture %
		S.L. (mNw/m.)	S.T.		
+/- 5 %	+/- 5 %	+/- 15 %		+/- 5 %	
250	310	7,0	3,0	1,24	6,5/7,8
275	345	9,1	3,8	1,25	6,5/7,8
300	380	12,2	5,5	1,27	6,5/8,0
325	415	15,0	6,8	1,28	6,6/8,1
350	450	18,6	8,4	1,29	6,7/8,2
375	485	22,4	10,3	1,29	6,8/8,3
400	520	27,0	12,5	1,30	7,0/8,5
425	555	31,9	14,7	1,31	7,0/8,5
450	590	36,6	17,7	1,31	7,2/8,7

-Max-Min width: -Sheets: 2.600 mm. - 350 mm. -Reels: 4.750 mm. - 300 mm.	-Max-Min length: -Sheets: 1.600 mm. - 450 mm.
-Max-Min diameter: -Reels: 1.600 mm. - 750 mm.	-Max-Min core: -Reels: 300 mm. - 70 mm.
-Coating: 20/22 Gr/m2	-Ceras Dennison: More than 6
-Lisura Bendtsen: less than 50 ml/min	- Brightnes white side: 79 / 81 DIN 5033 - Brightnes back side: 77 / 80 DIN 5033

Mollerusa, January 2.009

Doc: 0302 01b09-Ing