UNCONTROLLED COPY

PT. PINDO DELI PULP AND PAPER MILLS

SPECIFICATION	DOC.NO	SP/6/91/2134
	REVISION	1
	DATE OF ISSUE	5/5/2007
BRIEF CARD ORIGINAL WHITE	PAGE	1 OF 1

No	PARAMETER		UNIT	260 GSM	270 GSM	275 GSM	290 GSM	300 GSM	320 GSM	330 GSM	350 GSM	385 GSM	TEST METHOD
1	Basis Weight		GSM	260 ± 4%	270 ± 4%	275 ± 4%	290 ± 4%	300 ± 4%	320 ± 4%	330 ± 4%	350 ± 4%	385 ± 4%	ISO 536:1995
2	Thickness		Micron	308 ± 9	320 ± 10	325 ± 9	340 ± 10	360 ± 10	385 ± 11	394 ± 11	412 ± 12	480 ± 14	ISO 534:2005
3	Smoothness		Sec.bekk	20 ± 10									ISO 5627:1995
4	Taber Stiffness	CD	Grf.cm	Min. 27	Min. 30	Min. 33	Min. 35	Min. 40	Min. 45	Min. 50	Min. 70	Min. 90	T489 om - 04
		MD		Min. 50	Min. 63	Min. 64	Min. 75	Min.80	Min. 85	Min. 90	Min. 130	Min. 170	
5	Cobb test/60 second		GSM	Max. 35									T441 om - 04
6	ISO Brightness		(%)	93 ± 1.5									ISO 2470 - 1999
7	Folding Endurance	CD	Times	Min. 15									T511 om - 02
		MD		Min. 20									

Note : CD = Cross Direction
MD = Machine Direction

Prepared By

Sec. Head (Laboratory)
Date: 05/05/2007

QC Head
Date: 5/5/07

Production Manager
Date: 5/5/07

Approved By:

QA Manager
Date: 5/5/07