

### PRODUCT DESCRIPTION

One-side coated cardboard

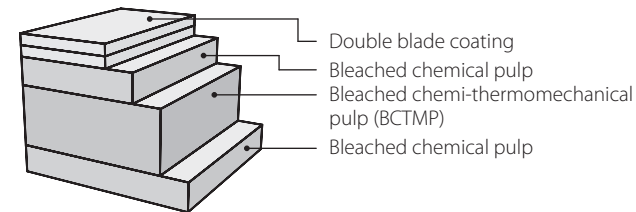
### MAIN END USES

- Pharmaceuticals
- Beverages
- Dry food
- Frozen food
- Chocolate and confectionery
- Healthcare
- Beauty care and cosmetics

### PRINTING METHODS

Offset, Flexo, Digital printing

### STRUCTURE



Property	Unit	Tolerance	Normative value											Method	
Grammage	g/m <sup>2</sup>	±4%	200	210	220	230	240	250	260	270	285	310	335	GOST P ISO 536	
Thickness	µm	±4%	300	315	335	350	370	390	405	425	450	490	530	GOST P ISO 534	
Bending moment Taber 15° MD	mNm	-15%	10.5	12.1	13.7	15.6	17.4	19.2	22.6	23.5	27.7	34.0	39.0	GOST ISO 2493-96	
Bending moment Taber 15° CD	mNm	-15%	4.5	5.6	6.4	7.4	8.3	9.3	10.4	11.7	13.8	17.5	21.2	GOST ISO 2493-96	
Moisture	%	±1.5	8.0	8.0	8.0	8.0	8.0	8.5	8.5	8.5	8.5	8.5	8.5	GOST ISO 287	
ISO Brightness D65/10°, Top	%	min 86							88						GOST 30113 (ISO 2470-2)
Surface Smoothness, PPS 10, Top	µm	max 1.6							1.2						GOST 30115 (ISO 8791-1)
Scott Bond	J/m <sup>2</sup>	min 110							160						TAPPI 569
Board gloss 75°	%	±5							40						ISO 8254-1